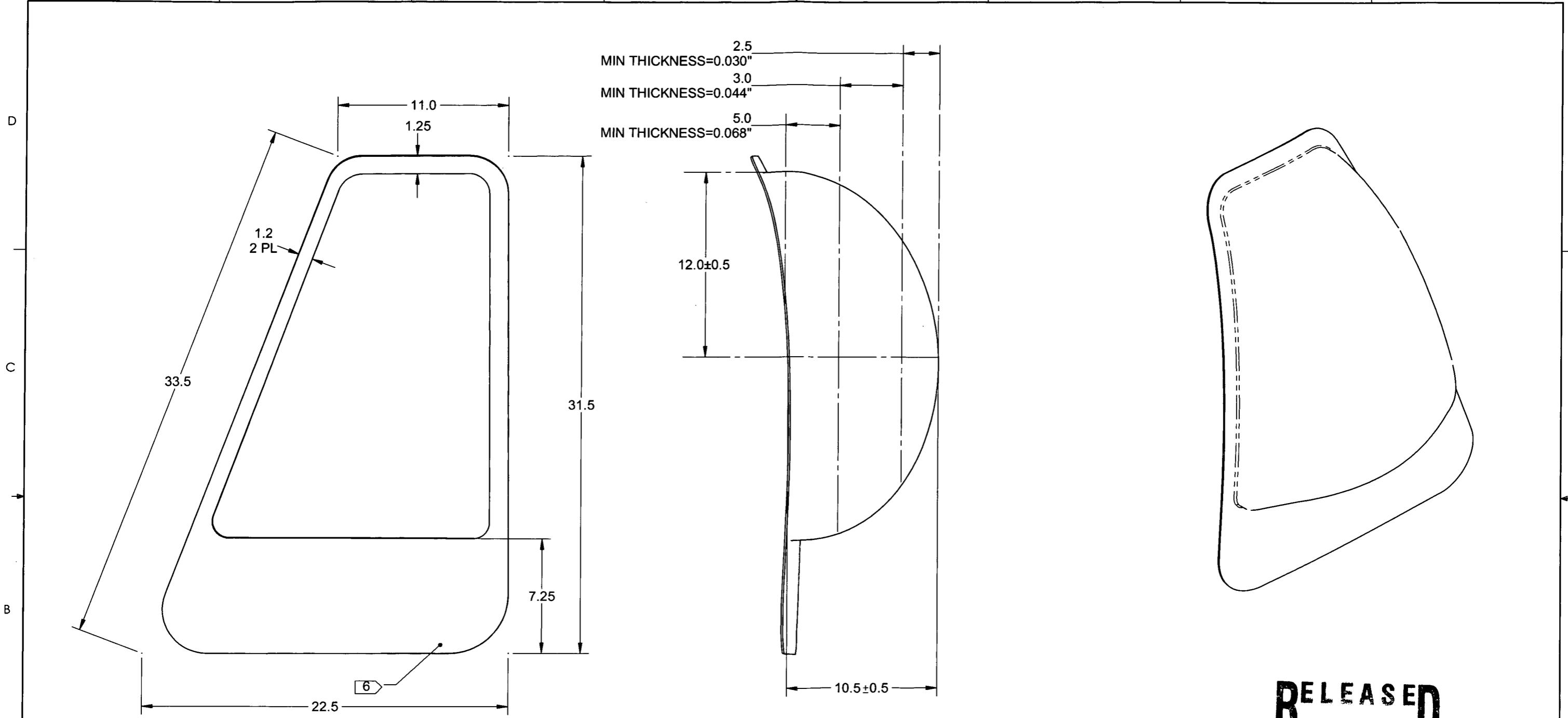


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**D5034-2 BUBBLE WINDOW**

**NOTES:**

- 1) MATERIAL: PLEXIGLASS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC PER MIL-P-5425 0.236 THICK (REF DART SPEC M-ACRYLIC-S.236)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4 WITH VIBRATING STYLUS ENGRAVE DART P/N "D5034-2" & B/N "XXXXXX" ON THE INSIDE SURFACE WITHIN 0.50" OF BOTTOM EDGE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005"
- 7) WEIGHT: 5.2 lbs
- 8) THERMOFORM PART PER QSI 022 USING DT10033. TRIM PER JIG DT10035.

APPROVED

A	NEW ISSUE		DB	14.01.23
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	VS			
CHECKED	DC			
MFG. APPR.	DL		REV. A	D5034
APPROVED	MP	TITLE		SCALE
DE APPR.	DS	BK117 BUBBLE WINDOW		NTS
DATE	14.01.23			

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